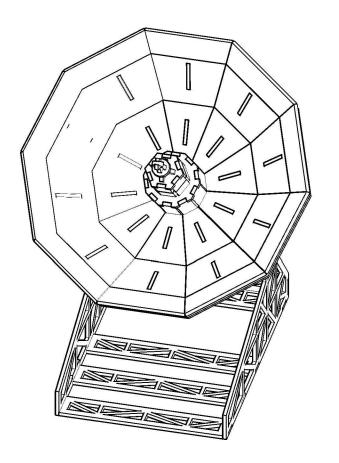
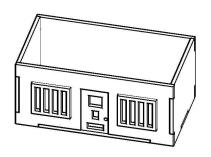


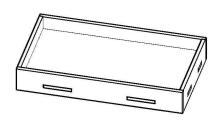


ASSEMBLED

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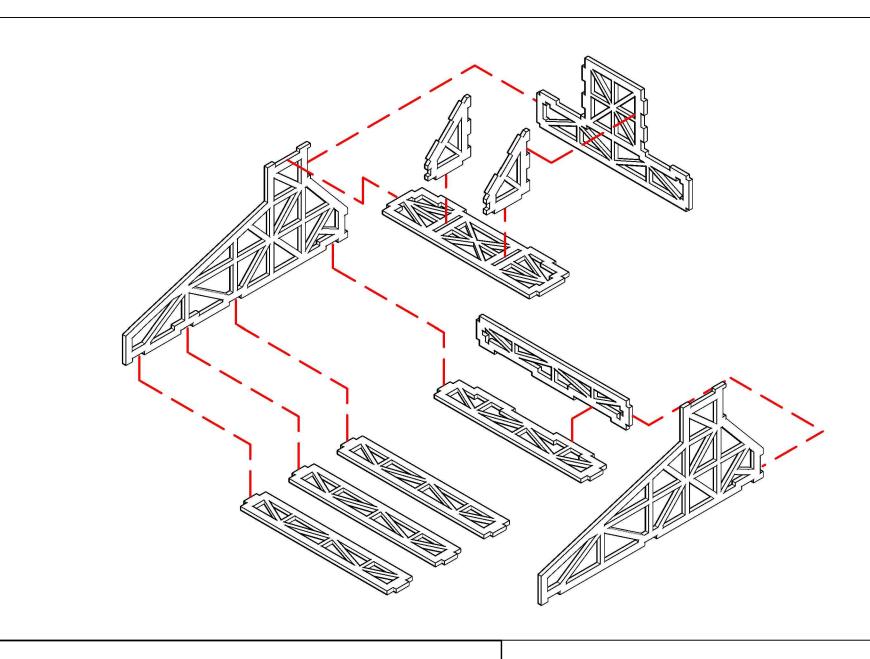






LAYERS

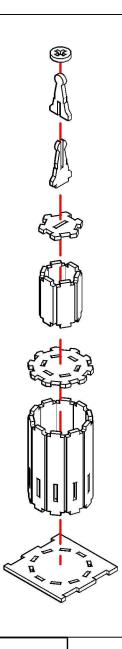
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CHASIS

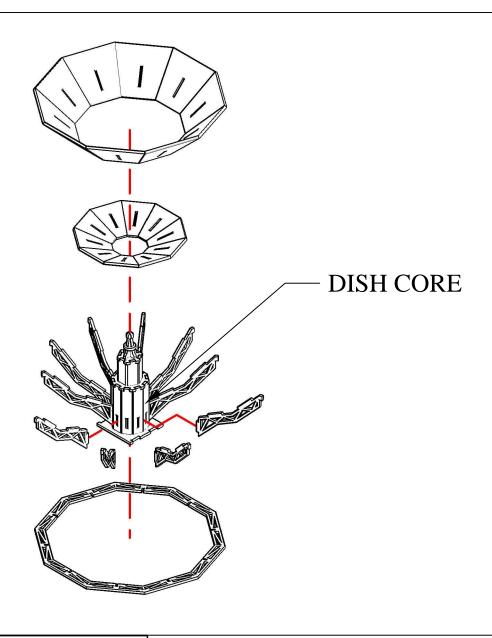
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DISH CORE

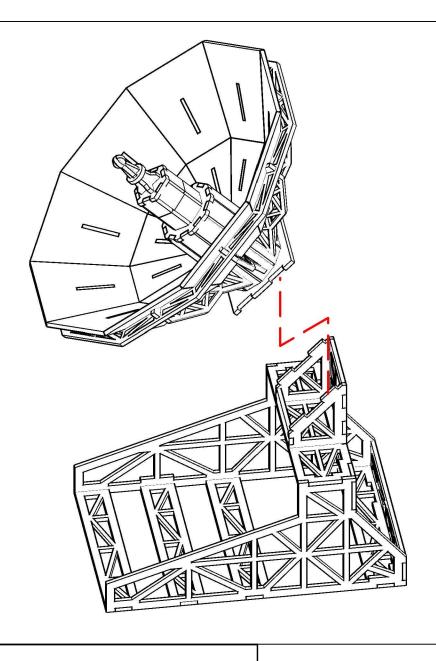
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DISH ASSEMBLY

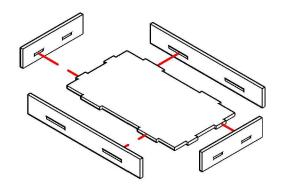
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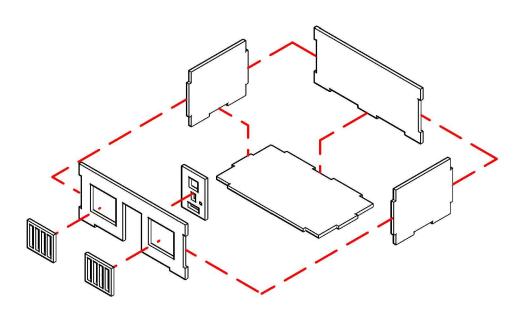




DISH TO CHASIS

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CONTROL ROOM

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